MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

STANDARD CONSTRUCTION

Standards: Designed and tested in accordance with UL555 for STATIC applications. Meets NFPA 90A and SMACNA requirements for fire dampers.

Application: For fire barriers in STATIC applications.

Frame: 133mm Roll formed hat-shaped made of 1.4mm thick galvanized steel with reinforced corners, having integral bracing and 90° perpendicular overlap at a corner.

Blades: Roll formed 3 V-shaped made of 1.4mm thick galvanized steel.

Bushes: Bronze bushes.

Axles: ½" Square axles made of galvanized steel.

Linkage: Mechanical and concealed in frame.

Jamb Seals: Stainless steel jamb seals.

Drive Mechanism: ½" Round Jack Shaft made of galvanized steel.

Fusible link: UL Listed 165° F.

Sleeve: Sleeve made of 400mm depth and 1.1mm thickness galvanized steel.

Mounting: Vertical mounting.

Fire Rating: 3 hr (Model BFD)

Quadrant: Manual locking quadrant made of galvanized steel (becomes option for motorized models).

Sizes: Single Section: Max. 36" X 36"

Multiple Section: Max. 72" X 72"

Reducer on sleeve used when damper sizes are requested below 200x200mm

Models BMFD-TF & BEMFD-TF

Models BMFD/R & BEMFD/R

\[52x52\]
## Options

- **Fire Rating:** 1½ hr (Model BEFD)
- **Without Sleeve with one side plate only** (Models ended with “-XS”).
- **Round spigots for models BFD/R and BEFD/R.**
- **UL Listed 212°F fusible link.**
- **Motorized by an actuator from the following:**
  - **BELIMO 7.9 Nm** (For dampers up to 36" X 36")
  - **HONEYWELL 9 Nm** (For dampers up to 36" X 36")
  - **HONEYWELL 20 Nm** (For dampers up to 72" X 36")
- **Manual locking quadrant made of galvanized steel** (option for motorized models and standard for non motorized models).
- **With UL Listed 165°F Thermal Responsive Device TRD instead of fusible link (BMFD-T & BEMFD-T).**
- **With BOTH UL Listed 165°F Thermal Responsive Device TRD and 212°F fusible link (BMFD-TF & BEMFD-TF).**

### Table: Feature Comparison

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<th>BFD-F212</th>
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*Above models without round spigot can be without sleeve & with one side plate when the model ends by "-XS".*

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### Diagram: UL Classified Dampers

- **Multi-Blade Fire Damper - BFD Series**
- **Multi-Blade UL Classified Static Fire Damper**
- **Model BFD (3 HR) / Model BEFD (1½ HR)**

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*All details subject to change without prior notice.*
MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

ASSEMBLY

Single section assembly
up to 36” X36” (915X915mm)

Multiple section assembly
up to 72”X72” (1830X1830mm)
MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

PERFORMANCE DATA

![Performance Data Graph]

Note:
Pressure drop test was done at an independent laboratory in accordance with the AMCA 500-D standard on 36”X36” sample.

ORDERING KEY

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<td>-T: WITH 165OF RESETTABLE THERMOELECTRIC TRD</td>
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<tr>
<td>-TF: WITH 165OF RESETTABLE THERMOELECTRIC TRD AND 212°F FUSIBLE LINK</td>
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<td>SIZE: WIDTH X HEIGHT</td>
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<td>-: WITH SLEEVE (STANDARD)</td>
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<td>XS: WITHOUT SLEEVE</td>
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ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE
MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

INSTALLATION

(A)
INSTALLATION AND OPERATING INSTRUCTIONS
FOR MODELS BMFD-F, BMFD/R-F, BEMFD-F & BEMFD/R-F

1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 1).

2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.

3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot ( 10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.

4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.

5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.

6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.

7) A fusible link –Elise model-E rated at 165°F or 212°F used.

8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.

9) All fixing of frames must be positioned clear of the damper blade path so as not to impede proper closure.

FIGURE 1
MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

INSTALLATION

(B)
INSTALLATION AND OPERATING INSTRUCTIONS
FOR MODELS BMFD-T, BMFD/R-T, BEMFD-T & BEMFD/R-T

1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 2).

2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.

3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot (10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.

4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.

5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.

6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.

7) Push the re-set button to reset the TRD 165°F.

8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.

9) All fixing of frames must be positioned clear of the damper blade path so as not to Impede proper closure.

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FIGURE 2

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MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

INSTALLATION

(C)
INSTALLATION AND OPERATING INSTRUCTIONS
FOR MODELS BMFD-TF, BMFD/R-TF, BEMFD-TF & BEMFD/R-TF

1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 3).

2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.

3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot (10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.

4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.

5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.

6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.

7) A fusible link –Elsle model-E rated 212°F used.

8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.

9) All fixing of frames must be positioned clear of the damper blade path so as not to impede proper closure.

10) Push the re-set button to reset the TRD (optional).

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*ALL DETAILS SUBJECT TO CHANGE WITHOUT PRIOR NOTICE*
1) The damper (1) should be installed vertical, centrally and resting on the bottom opening within the surrounding masonry / gypsum wall (7). Actuator should be out of wall / gypsum partition as shown in (figure 4).

2) The damper (1) should be installed in a rectangular galvanized steel sleeve (2) with a minimum thickness of 1.1mm. This sleeve should be attached to the damper using M6 bolts (5) and spaced at not more than 110 mm centers and 30 mm from corners.

3) Clearance requirements for damper sleeves within a wall opening are based on 1/8 inch per foot ( 10 mm per meter) of width or height unless otherwise stated in the listing of the assembly.

4) The sleeve (2) should be of suitable length to extend through the wall to enable the fitting of the cover angles and ductwork. Minimum of 90mm from the wall and total depth of the sleeve should not exceed more than 510mm.

5) The retaining angles (3) should be attached to the sleeve by 6 mm dia (4) bolts at a maximum of 110 mm centers, and should form a complete frame around the sleeve and cover over the expansion space (6) required between sleeve and wall opening. The four corner of the retaining angles are not to be welded. The bolts connecting the retaining angles to the sleeve to be 30 mm maximum from the corners. Retaining angles will be send in loose parts. Note: The retaining angles bolts should be out of the area of the damper frame.

6) The retaining angles (3) should be of such a size as always to form an overlap with the wall by 25mm minimum and should be manufactured from a minimum size of 35 x 35 x 1.5mm GI.

7) A fusible link –Else model-E rated at 165°F or 212°F used.

8) The duct sleeve connection to be of as per listed in UL 555. Connecting ducts shall not be continuous and shall terminate at the sleeve. Installation shall comply with NFPA 90A.

9) All fixing of frames must be positioned clear of the damper blade path so as not to impede proper closure.

10) Lock the quadrant after adjusting the blade position / damper opening.
MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1 1/2 HR)

INSTALLATION

ASSEMBLY PROCEDURES:
1. Fix the damper A into the sleeve B matching their hole provision using rivets/bolts.
2. Fix the damper with sleeve into the concrete/gypsum wall opening E using the front retaining angle C 35X35 and matching their hole provision using M6 Hex bolt & nut. The sleeve B must overhang by a minimum of 90mm and maximum of 152mm. Opening size should have clearance of 3mm per 305mm of width and height.
3. Finally, when the subassembly is already fitted to the wall, fix the back retaining angle D 35X35 using M6 Hex bolt & nut.

DUCT-SLEEVE CONNECTIONS

FLANGED BREAKWAY CONNECTIONS:
TDC AND TDF ROLL-FORMED 4-BOLT FLANGED CONNECTIONS ASSEMBLED PER THE MANUFACTURER'S INSTRUCTIONS USING GASKETS, METAL CLEATS AND FOUR 9.5 mm METAL NUTS AND BOLTS.

TRANVERSE JOINTS BREAKWAY CONNECTIONS (WITHOUT FLANGES):
HEMMED "S" SUP
INSIDE SUP JOINT
DOUBLE "S" SUP
PLAIN "S" SUP
STANDING "S" SUP
STANDING "S" SUP (ANGLE REINFORCED)
STANDING "S" SUP (BAR REINFORCED)

ASSEMBLY PROCEDURES:
1. Fix the damper A into the sleeve B matching their hole provision using rivets/bolts.
2. Fix the damper with sleeve into the concrete/gypsum wall opening E using the front retaining angle C 35X35 and matching their hole provision using M6 Hex bolt & nut. The sleeve B must overhang by a minimum of 90mm and maximum of 152mm. Opening size should have clearance of 3mm per 305mm of width and height.
3. Finally, when the subassembly is already fitted to the wall, fix the back retaining angle D 35X35 using M6 Hex bolt & nut.
MULTI-BLADE UL CLASSIFIED STATIC FIRE DAMPER
MODEL BFD (3 HR) / MODEL BEFD (1½ HR)

MANUFACTURING AND FIELD INSTALLATION INSTRUCTIONS FOR
STEEL MULLIONS (as per SMACNA):

The mullions are used / necessary whenever the fire damper is installed into and
opening that is larger than the largest UL rated size for the damper. The damper fire
rated 1-1/2 hours.

Vertical, horizontal or vertical and horizontal mullions can be used depending on the
area at the opening. The opening must not exceed 120" (inch) height, but
it can be any width provided a vertical support mullion is used a maximum
of every 120" (inch).

The mullions must be kept out of the air stream. For ducted system each
subdivided opening (e.g. A x B) must be ducted individually.

The mullions are for using concrete block or poured walls only. The thickness of
the wall is min, 177mm and max, 300mm.

INSTALLATION

The END CAPS are attached to wall opening by means of 25mm long and 9mm Dia
steel expansion anchor embedded with M6 list headed screws.

If a steel inlet are used then make welding 2 x 25mm long weld per length / each
side of the mullions (e.g. Before installing the End Caps make sure that they are
inserted in the ends of the mullions).

NOTES:

(a) After installations of steel mullions refer installation page of the fire damper which
is provided by the manufacturer.
(b) Do not fastened retaining angle to the wall or steel mullions. The steel mullions
must be free to float.